

Safety Data Sheet

FOR REGULATORY AND SDS QUESTIONS (U.S. AND CANADA):

CALL THE PRODUCT STEWARDSHIP LINE 1-908-791-2336 9 AM TO 6 PM ET (Mon-Fri)

Section 1. Identification

Product name : Solder Alloy SAC305

Bar, Solid Wire, Ribbon, Preforms, Spheres

Vaculoy, Hi-Flo, SMG, HAL, JetFlo, Fry-Lo, Exactalloy, Copperflo, Flo-Temp, Cleanwave

Product code : 137482
Product type : Solid.

Date of issue/Date of

revision

: March 11 2023.

Manufacturer - Supplier	Telephone no.:	Emergency phone:
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Section 2. Hazards identification

OSHA/HCS status

: While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture

: Not classified.

GHS label elements

Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Prevention : When using do not eat, drink or smoke.
Response : Get medical attention if you feel unwell.

Storage : Keep container tightly closed in a cool, well-ventilated place.

Disposal : Dispose of contents and container in accordance with all local, regional, national and

international regulations.

Hazards not otherwise classified

: None known.

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Section 2. Hazards identification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number	
	80-100	7440-31-5	
silver	1-10	7440-22-4	

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower

eyelids. Check for and remove any contact lenses. Get medical attention if irritation

occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get

medical attention if symptoms occur.

Skin contact: Flush contaminated skin with plenty of water. Remove contaminated clothing and

shoes. Get medical attention if symptoms occur.

Ingestion : ₩ash out mouth with water. If material has been swallowed and the exposed person is

conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 No known significant effects or critical hazards.
 Ingestion
 No known significant effects or critical hazards.
 No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact: No specific data.Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

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Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media

: None known.

Specific hazards arising from the chemical

: No specific fire or explosion hazard.

Hazardous thermal decomposition products

: Decomposition products may include the following materials: metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill

: Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene

- : Put on appropriate personal protective equipment (see Section 8).
- : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 10 to 43°C (50 to 109.4°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

tin

ACGIH TLV (United States, 3/2017). TWA: 2 mg/m³, (as Sn) 8 hours. NIOSH REL (United States, 10/2016). TWA: 2 mg/m³, (as Sn) 10 hours. OSHA PEL (United States, 6/2016). TWA: 2 mg/m³, (as Sn) 8 hours.

silver

ACGIH TLV (United States, 3/2017). Notes: Substances for which the TLV is higher than the OSHA Permissible Exposure Limit (PEL) and/or the NIOSH Recommended Exposure Limit (REL). See CFR 58(124):36338-33351, June 30, 1993, for revised OSHA

TWA: 0.1 mg/m³ 8 hours. Form: Dust and fumes NIOSH REL (United States, 10/2016). Notes: as Ag

TWA: 0.01 mg/m³, (as Ag) 10 hours. Form: METAL DUST AND

SOLUBLE

OSHA PEL 1989 (United States, 3/1989).

TWA: 0.01 mg/m³, (as Ag) 8 hours. **OSHA PEL (United States, 6/2016).** TWA: 0.01 mg/m³, (as Ag) 8 hours.

Appropriate engineering controls

Environmental exposure controls

- : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with sideshields.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

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Section 8. Exposure controls/personal protection

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Solid. Color : Gray. Odor : None.

: Not available. **Odor threshold** pН : Not available. Melting point/freezing point : Not available. **Boiling point, initial boiling** : Not available.

point, and boiling range Flash point

: Not applicable. : Not available. **Evaporation rate Flammability** : Not available. : Not applicable. Lower and upper explosion

limit/flammability limit : Not available. Vapor pressure **Relative vapor density**

: Not applicable. : Not available. Relative density

Solubility Insoluble in the following materials: cold water and hot water.

VOC : 0 g/l

Partition coefficient: noctanol/water

: Not applicable.

Auto-ignition temperature : Not applicable. **Decomposition temperature Viscosity**

: Not available. : Not applicable.

: Not available.

Particle characteristics

Flow time (ISO 2431)

Median particle size : Not available.

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Section 10. Stability and reactivity

Reactivity

Chemical stability

Possibility of hazardous

reactions

Incompatibility with various substances

: No specific test data related to reactivity available for this product or its ingredients.

: The product is stable.

: Under normal conditions of storage and use, hazardous reactions will not occur.

: Reactive or incompatible with the following materials: oxidizing materials, reducing materials, acids and alkalis.

Chlorine, peroxides

Hazardous decomposition

products

Other Hazardous

Hazardous polymerization

not be produced.

: metal oxides, toxic. fumes

decomposition products

: Under normal conditions of storage and use, hazardous polymerization will not occur.

: Under normal conditions of storage and use, hazardous decomposition products should

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
tin	LD50 Oral	Rat	>2000 mg/kg	-
silver	LD Oral	Guinea pig	>5 g/kg	-
	LD Oral	Mouse	>10 g/kg	-
	LD50 Oral	Mouse	100 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Inhalation. Ingestion.

Potential acute health effects

Eye contact : No known significant effects or critical hazards. **Inhalation** : No known significant effects or critical hazards.

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Section 11. Toxicological information

Skin contactIngestionNo known significant effects or critical hazards.No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
silver	Acute EC50 1.4 μg/l Marine water	Algae - Chroomonas sp.	4 days
	Acute EC50 0.0092 mg/l	Daphnia	48 hours
	Acute EC50 0.24 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 11 µg/l Fresh water	Crustaceans - Ceriodaphnia reticulata	48 hours
	Acute LC50 0.00213 mg/l	Fish	96 hours
	Acute LC50 0.00238 mg/l	Fish	96 hours
	Acute LC50 0.00276 mg/l	Fish	96 hours
	Acute LC50 0.00312 mg/l	Fish	96 hours
	Acute LC50 0.00342 mg/l	Fish	96 hours
	Chronic NOEC 5 mg/l Marine water	Algae - Glenodinium halli	72 hours

Persistence and degradability

Not available.

Conti	nued	on	next	page

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Section 12. Ecological information

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
silver	-	70	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	UN	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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Section 15. Regulatory information

U.S. Federal regulations

: TSCA 5(a)2 proposed significant new use rule (SNUR): No products were found.

TSCA 5(a)2 final significant new use rule (SNUR): No products were found.

TSCA 12(b) one-time export notification: No products were found. TSCA 12(b) annual export notification: No products were found.

United States inventory

(TSCA 8b)

: All components are listed or exempted.

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 311/312

Classification : Not applicable.

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	silver	7440-22-4	1-10
Supplier notification	silver	7440-22-4	1-10

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

California Prop. 65

his product does not require a Safe Harbor warning under California Prop. 65.

Canada

Canada inventory : All components are listed or exempted.

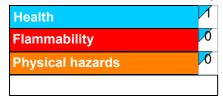
International regulations

Inventory list

Australia : All components are listed or exempted. China : All components are listed or exempted. **Japan** : All components are listed or exempted. **New Zealand** : All components are listed or exempted. **Philippines** : All components are listed or exempted. Republic of Korea : All components are listed or exempted. **Taiwan** : All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Procedure used to derive the classification

Not classified.

History

Date of issue/Date of : 3/11/2023

revision

Date of previous issue : 1/22/2020 2.04 Version

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Section 16. Other information

Regulatory Affairs Department enthone.msds@macdermidenthone.com

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group UN = United Nations

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

4.9.04b4933 Alpha SDS GHS Americas